

Work Order ID 50343



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July 14, 2009 12:15:22 PM

Item ID: D3024-1

Accept



Setup Start



Revision ID: A

Stop



Item Name: Spacer

Start Date: 7/15/09 Start Qty: 6.00



Cust Item ID:

Required Date: 7/15/09 Req'd Qty: 6.00



Customer:

Reference: *Just 09.07.16*

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3024	Rev A

100 Hardinge CNC LATHE SMALL 0.00

Hardinge CNC LATHE SMALL

Hardinge Memo 0.00

Hardinge CNC Lathe Small Turn blank as per Folio FA267 and Dwg D3024

09.07.23

6

110 QC2- Inspect parts off machine FAI/FAIB 0.00

QC2- Inspect parts off machine FAI/FAIB

QC Memo 0.00

Quality Control

09.07.23

6

120 Small Fab 0.00

Small Fab

Small Fab Memo 0.00

Small Fab Deburr

09.07.23

6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

**Sequence ID/
Work Center ID****Operation
Description****Set Up/
Run Hours****Draw
Number****Draw
Rev.****Plan
Code****Accept
Qty****Reject
Qty****Reject
Number****Insp.
Stamp**

130



QC

Quality Control

QC8- Inspect parts - second check

0.00

09/07/09

6

140



Packaging

Packaging

Identify as per dwg & Stock Location: 61

0.00

Memo

0.00

150



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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July 14, 2009 12:15:22 PM

Work Order ID: 50343



Parent Item: D3024-1RevA



Parent Item Name: Spacer

Start Date: 7/15/09

Required Date: 7/15/09

Comments:

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M303R0.375		Purchased		No		100	f	24.8000	0.4604			

303 Round Bar 0.375"



Warehouse

Location

Main Warehouse

MAT	24.8
110379	12.8
112041	12

Loc Qty

Loc Code

.5' 10/09/09/20

W/I/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	S6343
Description: Spacer	Part Number:	D3024-1
Inspection Dwg: D3024 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

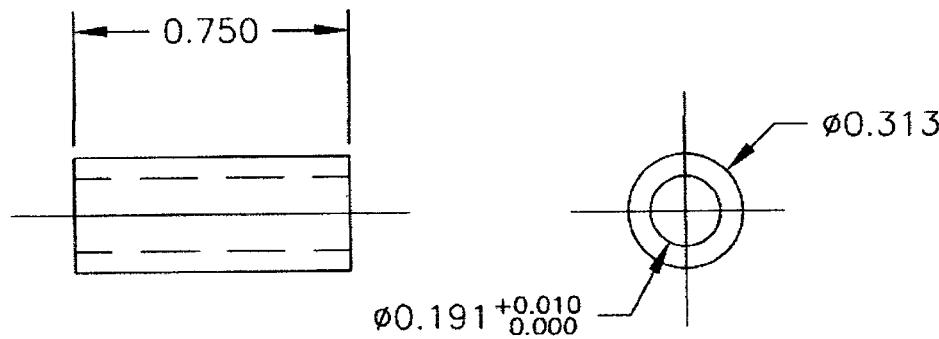
X First Article Prototype

Measured by:		Audited by:		Prototype Approval:	N/A
Date:	09-07-25	Date:	09/07/27	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	05.02.17	New Issue	KJ/JLM	<i>[Signature]</i>

DART

DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>MF</i>	APPROVED <i>MF</i>	DRAWING NO. D3024	REV. A SHEET 1 OF 1
DATE 01.05.18	TITLE SPACER		SCALE 2:1
A	01.05.18	NEW ISSUE	

w/o 50343D3024-1:

- 1) THIS PART CAN BE PROCURED AS FINISHED PART UNDER NAS43HT3-48 OR MANUFACTURED FROM D2835.
- 2) MATERIAL: AISI 303/304/316/416 STAINLESS STEEL BAR.
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

RELEASED
01.05.30 MF

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